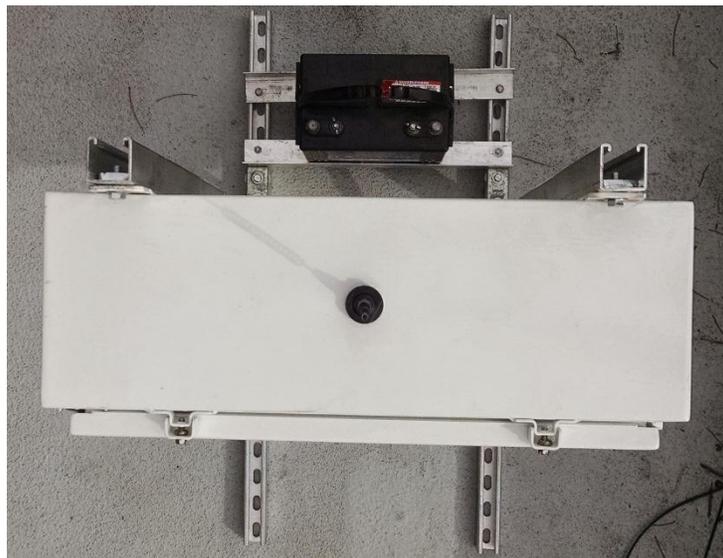


DTS Stand Assembly

Assembled DTS Stand

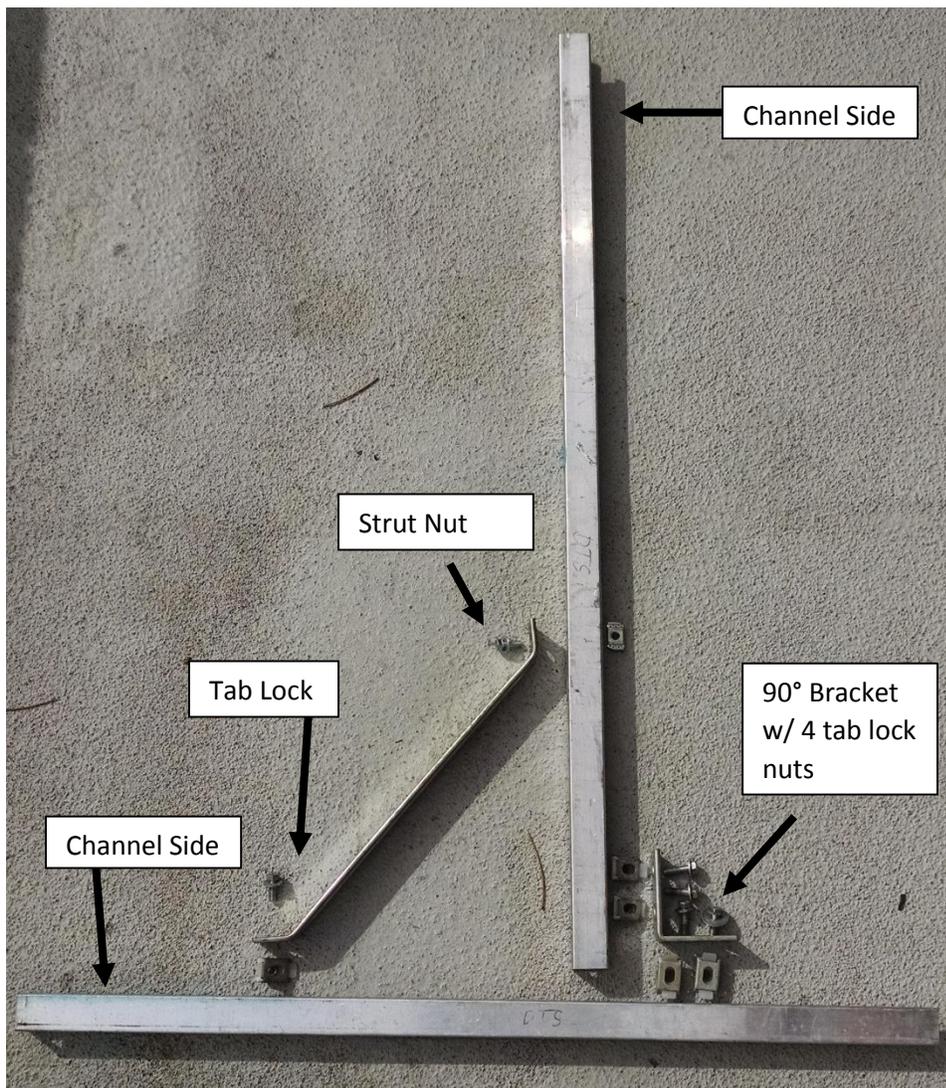


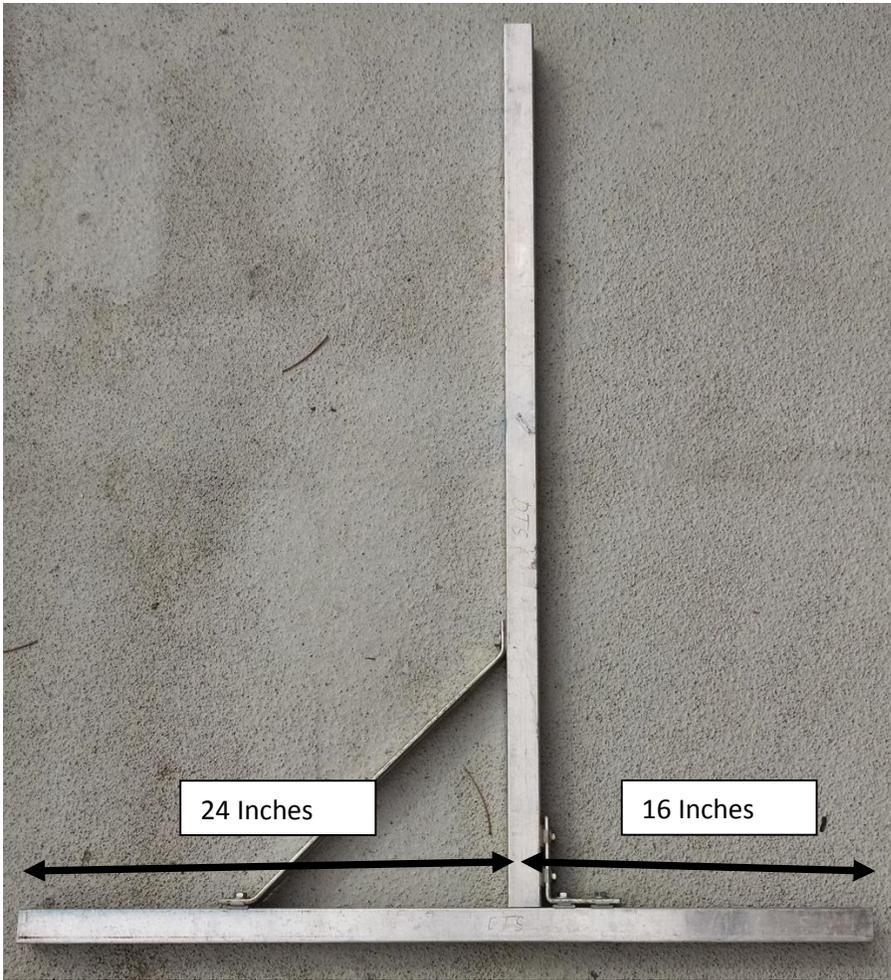
Recommended Procedure:

All DTS Stand Parts have been marked in blue. All DTS hardware (nuts, bolts, brackets, etc.) are contained in the canvas pouch marked with a blue line.

1. Assemble each leg for the DTS Stand

- Parts:
 - Base Uni-Strut (40 inches)
 - Vertical Uni-Strut (46 inches)
 - 90° Bracket w/ 4 tab lock nuts
 - 45° Cross Brace w/ 1 tab lock nut and 1 strut nut
- Loosely assemble each leg and adjust the position of each bracket before tightening
- Pinch the tab lock nuts and slide them into channel side of the Uni-Strut
- See diagrams bellow. The vertical strut should be located ~24 inches from the end of the base strut on the 45° bracket side and ~16 inches on the other





2. Attach the legs to the DTS Enclosure

- Parts:
 - 4 Strut Nuts and Bolts
 - 2 Assembled Uni-Strut Legs
- Lay the DTS unit face down on a flat/soft surface if possible
- Attach the Unit to the assembled Uni-Strut legs using strut nuts and bolts



3. Attached the battery holder / cross brace

- Parts:
 - 2 aluminum 90° angle cross braces
 - 4 tab locking nuts and bolts
- Set the assembled unit upright
- Slide the tab lock nuts onto the base uni-strut on the side with the 90° bracket
- Adjusted the spacing the braces to hold batteries

