## CTEMPs DTS Stand Assembly Reference Sheet

### Parts & Hardware

<table>
<thead>
<tr>
<th>Base Components</th>
<th>Vertical Components</th>
</tr>
</thead>
<tbody>
<tr>
<td>2x 40” Aluminum Channel Strut</td>
<td>2x 46” Aluminum Channel Strut</td>
</tr>
<tr>
<td>2x 90° Bracket</td>
<td>2x 45° Cross Brace</td>
</tr>
<tr>
<td>2x 20° 90° Angle Aluminum Stock</td>
<td>20x 3/8” x 1” Bolts</td>
</tr>
<tr>
<td>14x Tab Lock Nuts</td>
<td>6x Strut Nuts</td>
</tr>
</tbody>
</table>

*All mounting hardware is contained in a black canvas bag with a blue stripe. Aluminum channel strut, cross braces and supports for the DTS stand are marked with blue.*

### Assemble Vertical Supports

- Loosely assemble each support
- Adjust the location of the vertical supports and braces
- Tighten all fasteners

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![Diagram of CTEMPs DTS Stand Assembly](image)

*Drawings not to scale.*
Attach Vertical Supports

- Lay the DTS unit face down on a flat soft surface if possible
- Attach the assembled vertical supports to the DTS enclosure

3/8" x 1" bolt & strut nut

Attach Cross Supports/Battery Rack

- Place the assembled unit upright
- Attach the cross supports/battery holder
- Place battery on the assembled stand to provide additional stability

3/8" x 1" bolt & tab lock nuts

Drawings not to scale.