

CTEMPs DTS Stand Assembly Reference Sheet

Parts & Hardware

2x 40" Aluminum Channel Strut [Base]

2x 46" Aluminum Channel Strut [Vertical]

2x 90° Bracket

2x 45° Cross Brace

2x 20" 90° Angle Aluminum Stock

20x 3/8" x 1" Bolts

14x Tab Lock Nuts



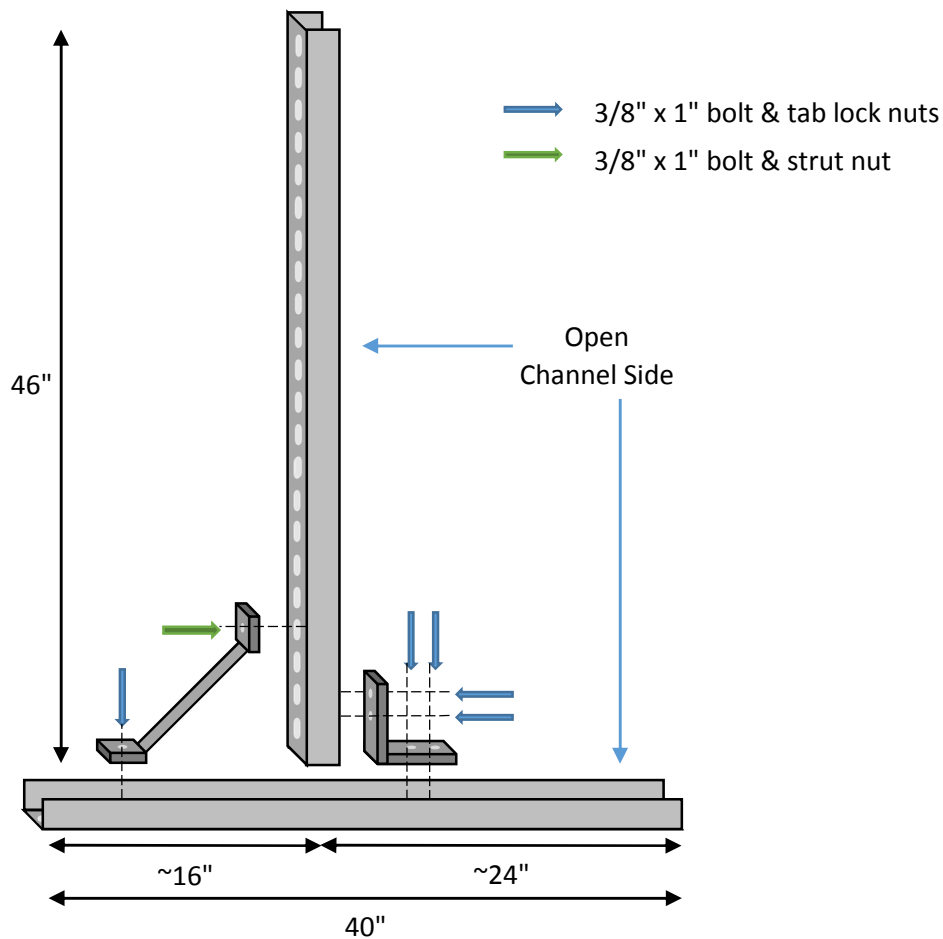
6x Strut Nuts



All mounting hardware is contained in a black canvas bag with a blue stripe. Aluminum channel strut, cross braces and supports for the DTS stand are marked with blue.

Assemble Vertical Supports

- Loosely assemble each support
- Adjust the location of the vertical supports and braces
- Tighten all fasteners

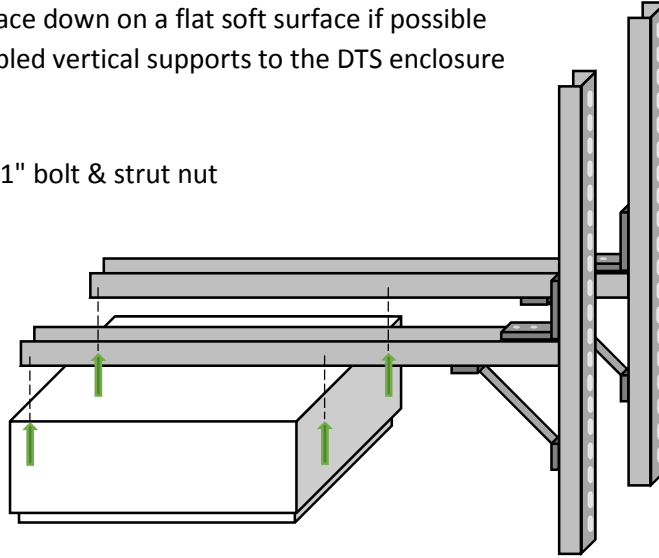


Drawings not to scale.

Attach Vertical Supports

- Lay the DTS unit face down on a flat soft surface if possible
- Attach the assembled vertical supports to the DTS enclosure

→ 3/8" x 1" bolt & strut nut



Attach Cross Supports/Battery Rack

- Place the assembled unit upright
- Attach the cross supports/battery holder
- Place battery on the assembled stand to provide additional stability

